



## HA 8 Ring / hook anchor

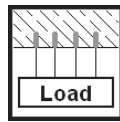
|   | Anchor version | Benefits  |
|---|----------------|---|
|  | HA 8 R1        | - 8mm anchor for concrete ceilings<br>- hand-setting<br>- follow-up expansion |
|  | HA 8 H1        |   |



Concrete



Tensile zone a)



Redundant fastening



Fire resistance

a) Redundant fastening only

### Approvals / certificates

| Description              | Authority / Laboratory | No. / date of issue         |
|--------------------------|------------------------|-----------------------------|
| Fire test report         | IBMB, Braunschweig     | UB 3245/1817-5 / 1997-12-12 |
| Assessment report (fire) | warringtonfire         | WF 166402 / 2007-10-26      |

### Basic loading data (for a single anchor)

All data in this section applies to

- Correct setting (See setting instruction)
- No edge distance and spacing influence
- Only for redundant fastening
- Values are only valid for tensile loading
- Concrete  $\geq$  C 20/25 ( $f_{ck,cube} = 25 \text{ N/mm}^2$ ),  $\leq$  C50/60 ( $f_{ck,cube} = 60 \text{ N/mm}^2$ )

### Recommended loads

|                    |      | Non-cracked concrete | Cracked concrete (redundant fastening) |
|--------------------|------|----------------------|--|
| <b>Anchor size</b> |      |                      |  |
| Tensile $N_{rec}$  | [kN] | 0,8                  | 0,8                                    |

### Materials

#### Material quality

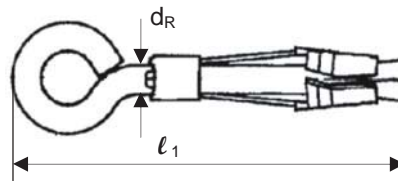
| Part             | Material                              |
|------------------|---------------------------------------|
| Expansion sleeve | Carbon steel, galvanised to min. 5 µm |
| Bolt             | Carbon steel, galvanised to min. 5 µm |

#### Mechanical properties of HA 8

| Anchor size  | HA 8 expansion sleeve | HA 8 bolt |
|--|-----------------------|-----------|
| Nominal tensile strength $f_{uk}$ [N/mm <sup>2</sup> ] | 370                   | 460       |
| Yield strength $f_{yk}$ [N/mm <sup>2</sup> ]           | 270                   | 220       |

### Anchor dimensions

| Anchor size          |       |      |    |
|----------------------|-------|------|----|
| Bolt diameter        | $d_R$ | [mm] | 5  |
| Length of the anchor | $l_1$ | [mm] | 66 |

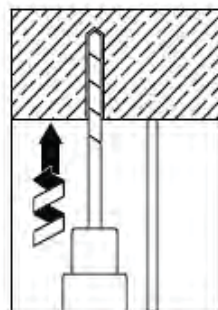


### Setting

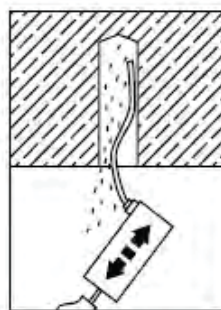
#### Installation equipment

| Anchor size   |                       |
|---------------|-----------------------|
| Rotary hammer | TE2 ... TE16          |
| Other tools   | hammer, blow out pump |

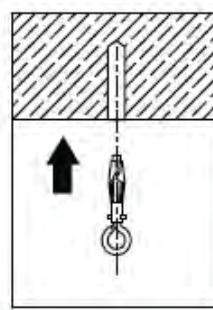
#### Setting instruction



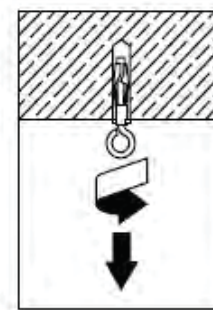
Drill hole with drill bit.



Blow out dust and fragments.

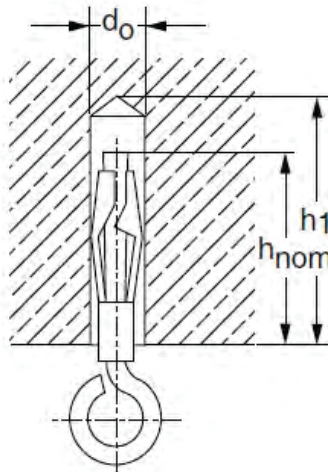


Install anchor.



Pull to expand the anchor.

**Setting details: depth of drill hole  $h_1$  and effective anchorage depth  $h_{ef}$**



**Setting details HA 8**

|                               |                |      |      |
|-------------------------------|----------------|------|------|
| Nominal diameter of drill bit | $d_o$          | [mm] | 8    |
| Cutting diameter of drill bit | $d_{cut} \leq$ | [mm] | 8,45 |
| Depth of drill hole           | $h_1 \geq$     | [mm] | 50   |
| Effective anchorage depth     | $h_{ef}$       | [mm] | 40   |

**Base material thickness, anchor spacing and edge distance**

| Anchor size                         |           |      |     |
|-------------------------------------|-----------|------|-----|
| Minimum base material thickness     | $h_{min}$ | [mm] | 100 |
| Minimum spacing                     | $s$       | [mm] | 200 |
| Minimum edge distance               | $c$       | [mm] | 100 |
| Minimum edge distance at the corner | $c_e$     | [mm] | 150 |

