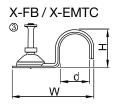
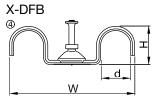
General information

Product data

Fasteners

Dimensions





See fastener selection for more details.

X-FB (X-DFB / X-EMTC) Electrical Conduit

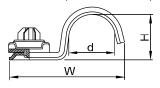
Recommended fastening tools

Material specifications

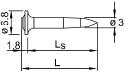
GX 120-ME, GX 100-E, DX 351-MX, DX 460-MX, DX 351-F8, DX 460-F8, DX-E 72

See X-FB (X-DFB/X-EMTC) fastener program in the next pages and Tools and equipment chapter for more details.

X-FB MX (X-BX/X-EMTC)



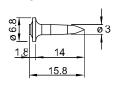




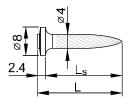




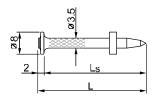
X-EGN 14



X-U 16/22/27

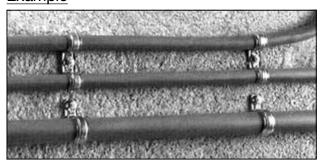


X-C 27



Applications

Example



X-FB for rigid conduits

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Load data

Recommended loads

| Fastener | Concrete N _{rec} [kN] | Sandlime stone N _{rec} [kN] | Steel N rec [kN] |
|--|--|--|----------------------------|
| X-FB / X-DFB (pre-mounted) | 0.06 | 0.06 | _ |
| X-FB MX with X-U or X-C ($L_s = 22$ or 27 mm) | 0.06 | 0.06 | _ |
| X-FB MX with X-U 16 MX | _ | _ | 0.06 |
| X-FB MX with X-GHP ($L_s = 20 \text{ or } 24 \text{ mm}$) | 0.02 | _ | _ |
| X-FB MX with X-GN 27 | _ | 0.06 | _ |
| X-FB MX with X-EGN 14 or X-U | _ | _ | 0.06 |

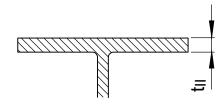
Steel

Application requirements

Thickness of base material

Concrete

X-U, X-C: $h_{min} = 80 \text{ mm} \qquad \qquad t_{||} \geq 4 \text{ mm}$ X-GHP, X-GN: $h_{min} = 60 \text{ mm}$



Thickness of fastened material

X-FB (X-BX, X-EMTC) To fasten conduits, pipes and tubes of \emptyset 8 mm to 50 mm

Spacing and edge distances

Space fastenings as needed to control sag and maintain alignment.

Corrosion information

These zinc-coated fasteners are not suitable for long-term service outdoors or in otherwise corrosive environments.

For further detailed information on corrosion see relevant chapter in **Direct Fastening Principles and Technique** section.

Application limits

 $\label{eq:cc} \begin{aligned} & \textbf{Gas nails} & \textbf{f_{cc}} \leq 30 \text{ N/mm}^2 \\ & \textbf{X-U and X-C} & \textbf{f_{cc}} \leq 45 \text{ N/mm}^2 \end{aligned}$



Fastener program

Technical information

| With pre-mounted nail | Without pre-mounted nail | | | |
|------------------------|--|---------------|---------------|--------|
| Designation ③ | Designation X-FB 5 MX | d [mm] | W [mm] | H [mm] |
| 3 | X-FB 6 MX | 6 | | 8 |
| 3 | X-FB 7 MX | 7 | | 9 |
| _ | | | 04 | _ |
| ③ X-FB 8-C27 | X-FB 8 MX | 8 | 31 | 10 |
| ③ X-EMTC 3/8"-C27/-U22 | X-BX 3/8" MX | 10 (3/8") | 33 | 12 |
| ③ X-FB 11-C27 | X-FB 11 MX | 11 | 34 | 13 |
| ③ X-EMTC 1/2"-C27/-U22 | V =14=0 // II 14V | 13 (1/2") | 40 | 4.5 |
| ③ X-FB 13-C27 | X-EMTC 1/2" MX | 13 (1/2") | 42 | 15 |
| 3 X-FB 16-C27 | X-FB 16 MX | 16 | 44 | 18 |
| ③ X-FB 18-C27 | | 18 | 46 | 20 |
| ③ X-EMTC 3/4"-C27/-U22 | X-EMTC 3/4" MX | 19 (3/4") | 47 | 21 |
| ③ X-FB 20-C27 | X-FB 20 MX | 20 | 48 | 22 |
| ③ X-FB 22-C27 | X-FB 22 MX | 22 | 50 | 24 |
| ③ X-FB 24-C27 | | 24 | 52 | 26 |
| ③ X-FB 25-C27 | X-FB 25 MX, X-EMTC 1" MX | 25 (1'') | 53 | 27 |
| ③ X-EMTC 1"-C27/-U22 | | 25 (1'') | | |
| 3 X-FB 28-C27 | X-FB 28 MX | 28 | 56 | 30 |
| ③ X-FB 32-C27 | X-FB 32 MX | 32 | 58 | 34 |
| ③ X-FB 35-C27 | | 35 | 64 | 37 |
| ③ X-FB 40-C27 | X-FB 40 MX | 40 | 69 | 42 |
| ③ X-FB 50-C27 | | 50 | 77 | 52 |
| 4 | X-DFB 5 MX | 5 | 47 | 7 |
| 4 | X-DFB 6 MX | 6 | 50 | 8 |
| 4 | X-DFB 7 MX | 7 | 52 | 9 |
| 4 X-DFB 8-C27 | X-DFB 8 MX | 8 | | 9.5 |
| 4 X-DFB 11-C27 | X-DFB 11 MX | 11 | | 12.5 |
| 4 X-DFB 16-C27 | X-DFB 16 MX | 16 | 66 | 15 |
| 4 X-DFB 18-C27 | | 18 | 70 | 18 |
| 4 X-DFB 20-C27 | X-DFB 20 MX | 20 | 75 | 20 |
| 4 X-DFB 22-C27 | X-DFB 22 MX | 22 | 79 | 22 |
| 4 X-DFB 24-C27 | X-DFB 25 MX | 24 | 83 | 24 |
| 4 X-DFB 25-C27 | | 25 | | |
| 4 X-DFB 28-C27 | X-DFB 28 MX | 28 | 91 | 28 |
| 4 X-DFB 35-C27 | | 35 | 106 | 30 |
| 4 X-DFB 40-C27 | | 40 | 116 | 37 |
| X-U nail | Nail shank: Carbon steel, HRC 58 Zinc coating: 5–20 μm | | | |
| X-C nail | Nail shank: Carbon steel, HRC 56.5 Zinc coating: 5–20 µm | | | |
| X-GHP nail | Nail shank: Carbon steel, HRC 58 Zinc coating: 2–10 µm | | | |
| X-GN nail | Nail shank: Carbon steel, HRC 53.5 Zinc coating: 5–13 µm | | | |
| | | | | |

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Material specification:

① + ④ Galvanized steel sheet, **f**_u = 270-420 N/mm², 10-20 μm zinc coating

Tools:

DX 351-F8, DX 460-F8, DX-E 72 for all X-FB/DFB/EMTC with pre-mounted nails and

GX 120-ME, GX 100-E, DX 351-MX, DX 460-MX for X-FB/DFB/EMTC __MX

X-FB/DFB:

DFastening of electrical conduits and light-duty water or heating pipes on concrete

| Capacity: | Nail choice: | |
|-------------------------------------|--------------|--------------------------------------|
| conduit $\emptyset \leq \mathbf{d}$ | Gas Nails | for $f_{cc} \le 30 \text{ N/mm}^2$ |
| conduit $\emptyset \leq \mathbf{d}$ | X-U and X-C | for f_{cc} ≤ 45 N/mm² |

System recommendation

DX tools: Steel: **6.8/11M yellow or red cartridge**

Concrete: 6.8/11M yellow cartridge on green/fresh and standard concrete

6.8/11M red cartridge on precast, old and hard concrete

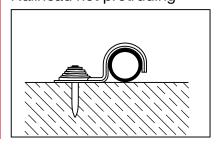
Masonry: 6.8/11M green cartridge

GX 120 tool: Gas can GC 20. GC1 and GC22
GX 100 tool: Gas can GC 11 (GC 12 in USA)

Tool energy adjustment by setting tests on site.

Fastening quality assurance

Nailhead not protruding



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